

## **XYZ XL 1200**

**SWING OVER BED 1,200mm**  
**SPINDLE BORE 160mm (up to 420mm opt)**  
**DISTANCE BETWEEN CENTRES 1M-10M**  
**SPINDLE SPEEDS RPM:**  
**H200-600, L 20-300**

**SIEMENS**



The XYZ XL and Oil Country Lathes are heavy-duty machines built to handle the toughest of work for either chucking or between centre applications using the massive tailstock assembly. The solid ribbed cast construction with wide vee and flat bed ways offer excellent stability and rigidity. The powerful spindles sit in a headstock built using the highest quality gears and bearings.

In combination, these features create one of the most capable and reliable ranges of large capacity lathes available in the UK.



**The XYZ Oil Country and XL Lathe range feature a one-piece bed and base casting.**

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## SIEMENS

### Headstock

The Headstock is built using induction hardened and precision ground gears. Precision taper roller bearings and support journal bearings ensure spindle rigidity and concentricity. High pressure oil lubrication is provided to all gears and bearings via a pump and oil cooler ensuring thermal stability, quiet running and long life.

### Control

We have chosen the 'Easy to program' Siemens 840D Conversational 'Shop Turn' Control as the standard control.

### Swarf Management

All XYZ Oil Country and XL Lathes come as standard with swarf conveyor and bin.

### Cast Bed & Base

This heavy machine comes with a massive one piece 544mm wide bed with induction hardened and ground slides.

### Tailstock

The massive tailstock with two clamp points prevents movement when machining components between centres.

	<b>XYZ XL 1200</b>
Bed type	One piece bed and base
Swing over bed	1,200 mm
Swing over cross slide	830 mm
Cross slide travel	750 mm
Distance between centres	1M - 10M
Spindle bore standard <i>Larger available</i>	160 mm
Spindle nose	A2-11
Spindle taper	MT 15
Spindle motor	94 HP / 70 kW max 50 HP/ 37 kW continuous
Spindle speeds rpm <i>Based on standard spindle bore</i>	H 200-600 L 20-300
Tailstock quill travel	350 mm
Tailstock taper	MT6
Tailstock diameter	125 mm
Bed width	692 mm
<b>Weight capacity</b>	
Chuck only	1,500 kg
Chuck and tailstock	4,000 kg
Chuck, steady and tailstock	6,000 kg
Footprint LxDxH Length based upon 1 metre between centres version <i>(add 1,000 mm for each extra metre of between centres distance)</i> <i>Add 1,100 mm to the length to allow for the standard swarf conveyor.</i>	Length 4,280 mm Depth 2,500 mm Height 2,300 mm
Weight based upon 1 metre between centres version	1 metre BC machine 9,600 kgs <i>(add 1,400 kgs per extra metre of between centres distance)</i>



**Part of the XYZ Turning Catalogue which includes:**  
**ProtoTRAK® Lathes.**  
**Turning Centres.**  
**XL Extra Large Lathes.**  
**Oil Country Lathes.**  
**Mobile Robotic Automation.**  
**Manual Mills & Lathes.**  
**Grinders.**  
**Tooling & Accessories.**



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